

Forney® SPOOL PRO™ HORNET SG 250™



ITEM# 85620

The Spool PRO™ Hornet SG 250™ spool gun allows you to comfortably weld for longer periods of time with a one-of-a-kind ergonomic design. This spool gun is compatible with TWECO style consumables and features a 360° swivel torch neck as well as a 25' all-in-one power/gas cable. Optimized for .035" wire, the Hornet can run a variety of wire diameter from .030" to .047" with ease.

Processes:

- MIG (GMAW)

For Use On:

- Aluminum, Stainless Steel

Product Specifications:

- Warranty: 1 year

Compatibility:

- Fits Forney 190 MP, 220 MP, 210 MIG, 242 MIG and 270 MIG

Primary Input	Maximum Output	Rated Output and Duty Cycle	Wire Feed Speed	Cable Length	Consumables	Wire Diameters	Dimensions			Weight (Including Power Cable)	
							H: 18"	H: 462mm	8 lbs.	3,62 kg	
0-12V	300A (DC Output Only)	220A @ 60%	1000 IPM (Max)	25' (7m)	14H Series TWECO style	.030" (0.8mm) - .047" (1.2mm)	L: 9.3" W: 2.7"	L: 236mm W: 70mm			

Ergonomic Design

This innovative design reduces wrist fatigue by under slinging the spool of wire. This ultimately allows you to weld for longer periods of time and creates an optimal combination of balance and usability.

Integrated Spool Life Indicator

This indicator (arrow on the spool gun) shows you when your wire is running low, reducing the risk of interrupting your project.

TWECO Compatible

The spool gun is compatible with TWECO 14H Series consumables, which are widely available and inexpensive.

Excellent Control

The wire-feed speed control knob is placed at your fingertips; this allows you to precisely trim the wire-feed speed while welding so you can easily dial in the perfect settings.

Out of Position Welding

The 360° swivel torch neck allows you to adjust the angle of the torch neck. This feature makes the spool gun optimal for out of position welding.

Patented Design: U.S. Pat. No. D939,940